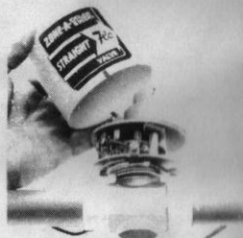
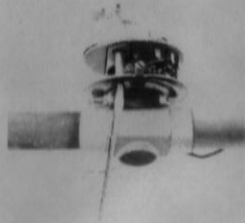


INSTRUCTIONS ■ REPLACEMENT OF STRAIGHT FLOW, ROUND OPERATOR (VA)

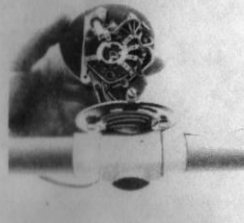
REMOVING EXISTING OPERATOR – Disconnect terminals #1 and #2 before removal



1. Remove cover by loosening 2 securing screws located on sides.



2. Loosen the 2 small set screws (on earlier models — Allen screws). Turn only the operator assembly counter-clockwise until screws line up with enlarged holes in end of slot.

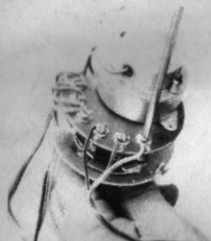


3. Lift operator straight up from mounting plate. **Caution:** Do not disengage snap ring lock on bottom of mounting plate, as this would allow hot water to drain from system.



4. Remove wires. Tag each wire with the number of the terminal from which it was removed.

REPLACING THE NEW OPERATOR (3 WIRE)



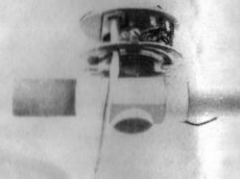
1. Rewire the tagged wires to their respective terminals on replacement operator.



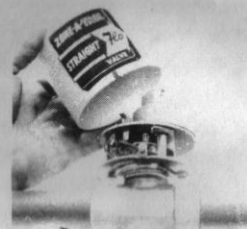
2. Valve stem must be in open position when replacing operator. Never attempt to turn the motor actuator on operator unit as this would damage the motor.



3. Remount new operator to mounting plate. **Note:** Be sure actuator tongue aligns with stem slot when placing operator on mounting plate.



4. Twist operator clockwise and secure 2 set screws. (Reverse of step 2 in instructions on removing existing operator.)



5. Replace cover and secure side screws.



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